

Bay 8, 1820 – 30th Avenue NE Calgary, Alberta T2E 7M5

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CC40 Compressor Specifications

Compressor

Type Oil flooded rotary screw gas compressor

Model Gardner Denver Enduro 12

➤ Suction P
 ➤ Discharge P
 70 psi maximum
 250 psi maximum

➤ Vi 2.7 or 4.5 (field changeable)

Drive
 Delt (variable ratio, field changeable)
 Donaldson Duramax c/w diff. P indicator

Driver

> Type Natural gas fueled

➤ Model Teco 3000

➤ Horsepower Rated 72 @ 3600

➤ Usable horsepower 40 HP @ 2200 rpm available to compressor

Cylinders

Displacement 180 cubic inch

Compression ratioAspirationNatural

➤ Ignition Electronic distributor
 ➤ Radiator Bolted construction
 ➤ Oil level maintainer Murphy LM 2000

Oil conditioning system
 Oil day tank
 Coolant day tank
 Luberfiner
 4 gallons
 3 gallons

Fuel gas scrubber
 Silencer
 Monnier 20 micron coalescing filter
 Mac - whisper quiet operation

> Exhaust manifold Water cooled

➤ Governor Woodward electronic

Drive System

V belt driveClutch3 each 5V beltsAir operated

➤ Belt tensioning Constant force air operated

Cooling System

➤ Type Aftercooler/oil cooler combination

➤ Model AKG AOC 40
 ➤ Rating 250 psi @ 325 °F
 ➤ CRN AB, BC, SK
 ➤ Thermostat Set @ 180 °F

Capacity Control

➤ Belt drive

10 different pre-engineered ratios to maximize HP use

- ➤ High pressure recycle
- ➤ Low pressure recycle
- ➤ Manual recycle

Controls and Instrumentation

Shutdowns

- > Low suction pressure
- > High suction pressure
- > Low discharge pressure
- > High discharge pressure
- > High compressor discharge temperature
- > High scrubber fluid level
- > Low separator oil level
- > Low engine oil pressure
- > Low engine oil level
- > High engine coolant temperature
- > ESD

Warnings

- > Compressor oil filter differential pressure
- > Gas oil separator element differential pressure

Indicators

- > Annunciator Murphy TTD
- > Engine rpm
- > Hour meter
- > Engine oil pressure
- > Engine fuel pressure
- > Wellhead pressure
- > Suction pressure
- > Discharge pressure
- > Line pressure
- > Compressor discharge temperature
- > Mixture control fault
- > Air oil separator differential pressure
- > Separator level
- > Scrubber level
- > Engine oil level
- > Engine oil day tank level
- > Engine glycol level
- > Fuel gas filter level
- > Engine vacuum pressure
- > Engine glycol temperature

Inlet/Outlet

Inlet flange
 Outlet flange
 3" 150# RFF
 2" 300# RFF

Inlet valve
 Discharge check
 Mara 2" FP ball valve
 Balon 2" swing

➤ Low pressure inlet control Kimray 230 SGT PR-D

Scrubber

Rated pressure
 Size
 200 psi @ 80 °F
 14" diameter

Design code ASME Sect VIII, Div I

PSV 70 psi
 Corrosion allowance 1/8"

Demister pad
 Sight glass
 304SS demister pad, 9 lb/ft3
 Glass 10" viewing length

> CRN AB, BC, SK

➤ Level control Kenco 106 pneumatic

Separator

Rated pressure
 Size
 285 psi @ 250 °F
 14" diameter

➤ Design code ASME Sect VIII, Div I

PSV 285 psi
 Corrosion allowance 1/8"

➤ Sight glass Glass 10" viewing length

> CRN AB, BC, SK

Piping

Process piping
 Other piping
 SA-106B threaded piping
 SA-106B threaded spools

➤ Flare header Header for PSV's, and auto blow down

All process valves accessible from access doors for easy adjustment, service & replacement

All process valves unioned or flanged for easy replacement

Enclosure

➤ Dimensions Length 10', width 56", height 51"

➤ Floor Drip tray c/w drains

➤ Service doors 2 - engine, 2 - compressor – gas strut balanced, locking

Louvers
 Roof vents
 2 adjustable louvers for cooling air control
 Built-in roof vents for cooling and ventilation

Coating
Powder coat

Sound proofing
Frequency specific open flexible polyester polyurethane foam

c/w metallized, polyester film, 1' thick, 250-500 HZ

Trailer

➤ Portability Towable by ½ ton pickup

Dimensions Deck 10' x 56", overall 13'2" x 6'5"

Tongue weight 400 lbsAxle rating 6000 lbs

➤ Tires Goodyear ST225/75 R15D

➤ Leveling 4 leveling posts

Trailer jack
 Trailer brakes
 Weight
 Sub Floor Insulation
 Tongue Electric
 4800 lbs
 R15

➤ Construction Rectangular HSS tube cruciform (resists flexing while moving, eliminates tendency of screwed piping to loosen)

Miscellaneous

➤ All inspection and fill points accessible from outside

- Easy access to all service points
- > Designed to be readily moved and or replaced for major overhauls or servicing
- ➤ All service points reachable at ground level
- ➤ All fluid level indicators easily viewable from outside
- ➤ Heater, Bruest natural gas heater, 12" x 24" 12000 BTU/Hr

Options

- ➤ Blow Case Assembly
- > Inlet Scrubber Auto Drain
- ➤ 12 volt Oil Pan Heater
- ➤ Water Jacket Provisional Heat Trace
- Condensate pump
- > Flow measurement
- > Inlet particulate filter
- Fire & gas detection
- > Tear-away bug screens on cooling air inlets.
- ➤ 120 volt block heater
- > Armored flex Hoses

Compliance

- > Power and process in separate compartments, process Class I, Div II, power GP
- > CSA or Intertek approved
- > Fugitive emission study